

Date: Tuesday, 17/03/2009 3:27:14 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLACARD
Job Number : 44662	
Estimate Number : 12606	
P.O. Number :	Part Number : D35681
This Issue : 17/03/2009 S.O. No. :	Drawing Number : D3568 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 12/01/2009 Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 26/01/2009
Checked & Approved By : <u>CL09/03/17</u>	Qty: 100 Um: Each
Comment : Est: A 06.12.18 New issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8014CL09/03/17

Manufacture as per Dwg D3568 using 3M 4mil classic plus clear vinyl with flexon flextwin white barrier film.

Possible Supplier: Studio Lettrage

Material release note is required

2.0	D35681P	DECAL
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 PLACARD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure material release note is attached

NS 09/03/27(X100)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECKcounter
09/03/30 (X100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST115NS 09/03/30 (X100)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLACARD

Job Number: 44662

Part Number: D35681

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/01

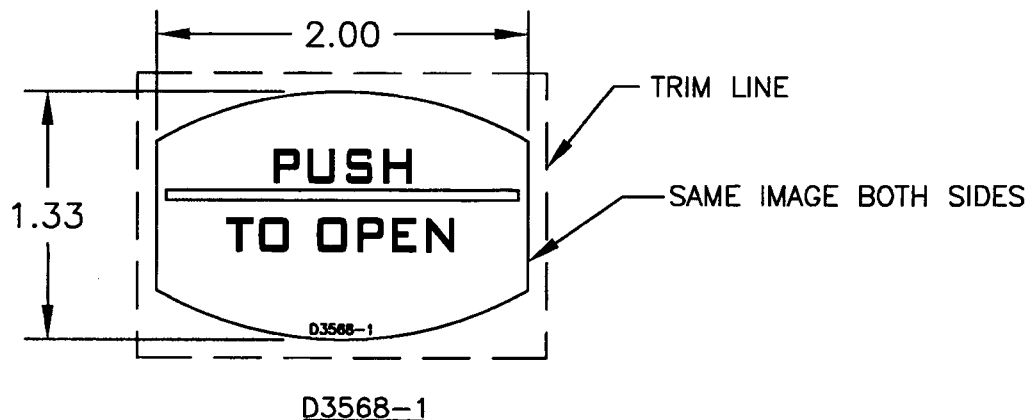
Job Completion



mf 09-03-31



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3568	REV. A SHEET 1 OF 1
DATE 06.10.11		TITLE TITLE	SCALE NTS
A	06.10.11	NEW ISSUE	



NOTES:

- 1) MATERIAL: WHITE LETTER ON RED ADHESIVE BACK
MANUFACTURED FROM FLEXCON 4 MIL CLASSIC PLUS CLEAR VINYL WITH
FLEXCON FLEXTWIN WHITE BARRIER FILM
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO ALIGNMENT
WITHOUT NOTICE
WORK ORDER
NO. *44662*

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DART

Purchase Order

Date Jan 21, 2009	Page 1
Purchase Order Number PO00008014	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
01/23/09

Vendor Address:

Thibert Printing
P.O. Box 32
Hawkesbury, ON K6A 2R4
Phone (613) 632-8711
Fax (613) 632-5775

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-THI001	Jan 21, 2009	N30	yours	Feb 04, 2009

april 10

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 100.0000 <i>cal 3/27</i>	D35681P	DECAL Comments: AS PER DWG D3568 REV. A MATERIAL: 3M 4 MIL CLASSIC PLUS VINYL FLEXON FLEXTWIN WHITE BARRIER FILM	04/02/2009	No	6.950000	Each	695.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:			Less:		
		GST			34.75		
		ONTPST			55.60		0.00
					Subtotal		695.00
					Total tax		90.35
					Total purchase order in		
					CAD Dollars		785.35
		Entered By: <i>CL</i> CLAVOIE					
		Approved By: _____					

2"

1 1/3"

**PUSH
TO OPEN**

D3568-1

TO BE DIE CUT
WITH OVAL TOP
+ BOTTOM

ART CHANTAL LAVOIE

SAME IMAGE BOTH SIDES
CLEAR VINYL WITH
BARRIER FILM -

SAME AS - EMERGENCY
PUSH HERE - LABELS

PRICES - $\begin{array}{l} 100 - 695.00 = 6.95 \\ 250 - 790.00 = 316. \\ 500 - 935.00 = 687 \end{array}$

INCLUDES NEW PLATE

Paul Thibert
Feb 9/09.

PACKING SLIP
BON DE LIVRAISON



366 CHAMBERLAIN,
HAWKESBURY, ONT.
K6A 2R4
TEL.: (613) 632-8711
FAX: (613) 632-5775

7525

YOUR ORDER NO./VOTRE NO. DE COMMANDE 000000 100204
DATE SHIPPED/DATE EXPÉDIÉ March 26/09

NAME/NOM: DORT DEROSPE

I.T. NO.:

ADDRESS/ADRESSE

ACCOUNT NO.:

SHIPPED TO/EXPÉDIÉ À:

SHIPPED VIA

OUR DELIVERY

ITEM	QUANTITY QUANTITE	DESCRIPTION
✓	100	Push to open Labels
JS	216/27	
		02/03/36

RECEIVED BY:
REÇU PAR:

[Signature]

CERTIFICATE OF CONFORMITY
REC'D UPON DELIVERY